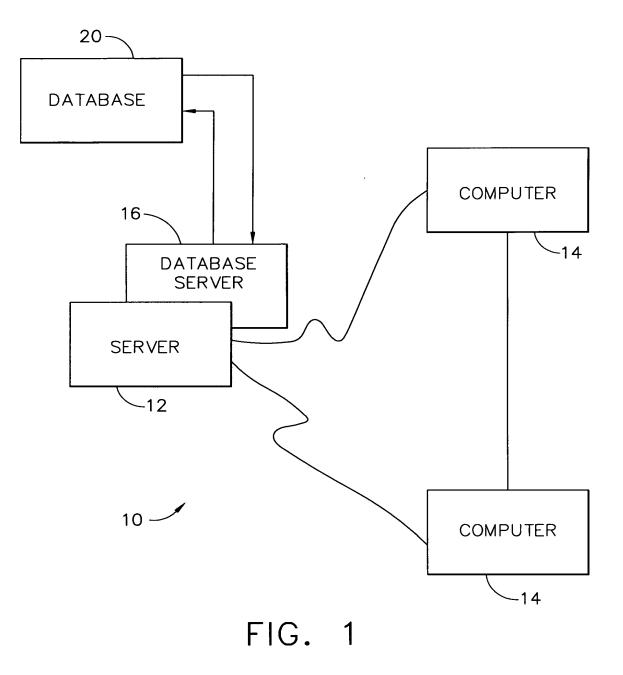
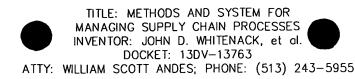
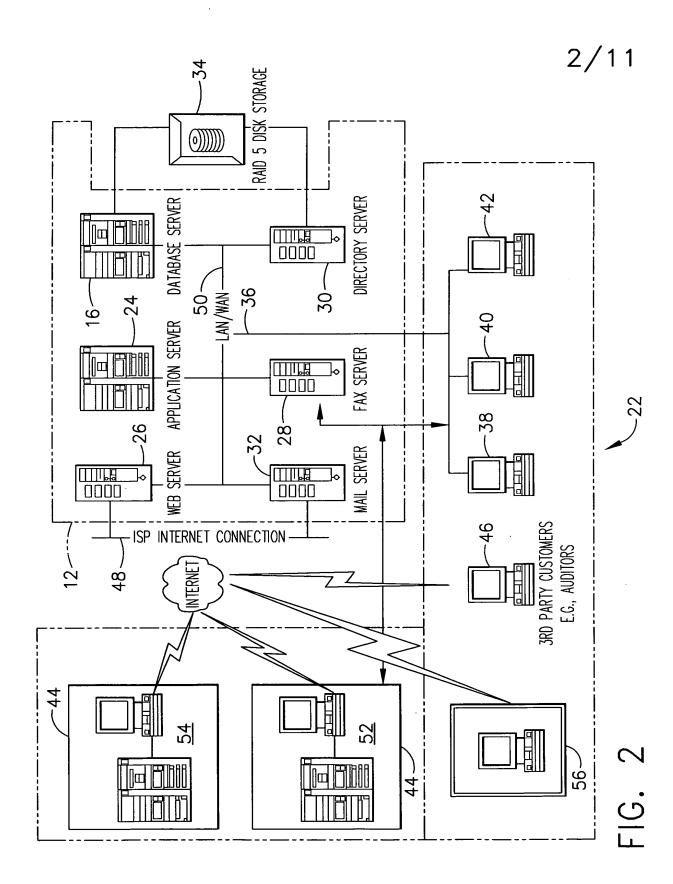


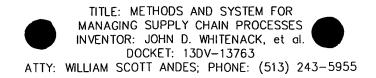
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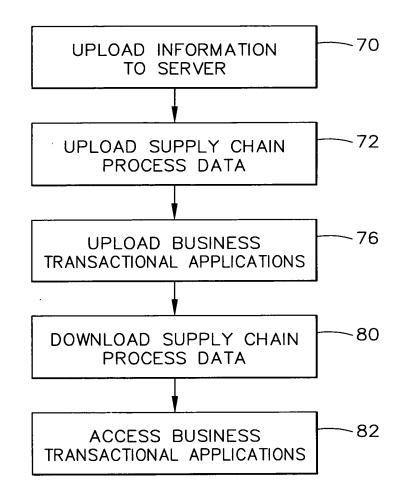


FIG. 3



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	FIG. 4					I	′ 1  -

TITLE: METHODS AND SYSTEM FOR MANAGING SUPPLY CHAIN PROCESSES INVENTOR: JOHN D. WHITENACK, et al. DOCKET: 13DV-13763 ATTY: WILLIAM SCOTT ANDES; PHONE: (513) 243-5955

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FIG. 5

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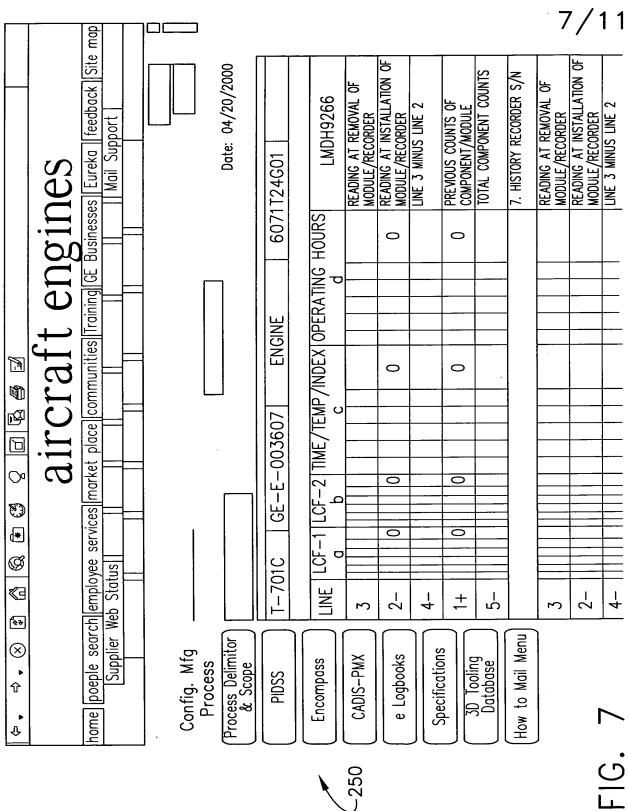
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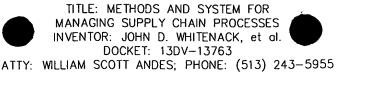
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	FIG. 8	´11

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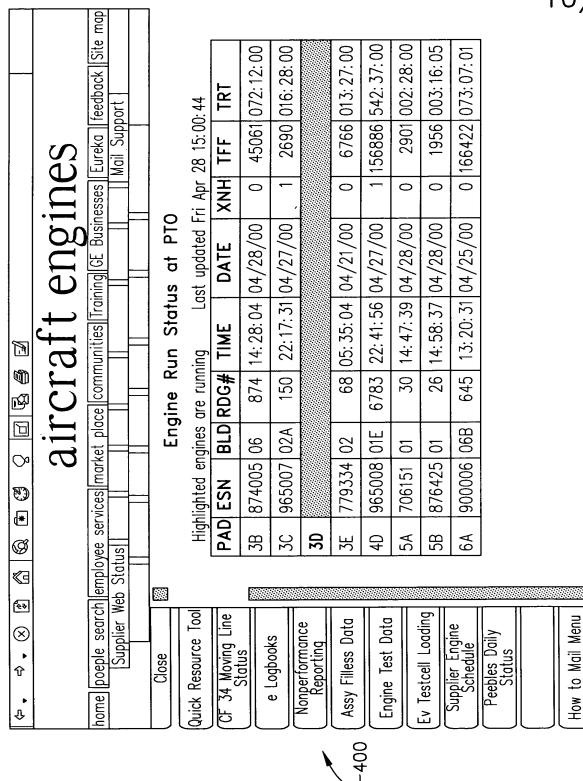
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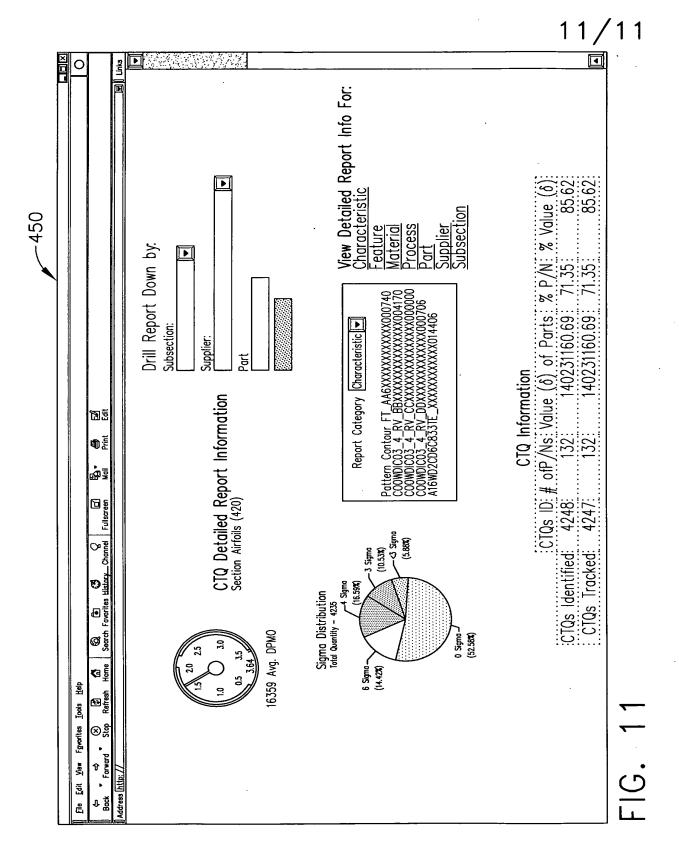


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FIG. 10

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